

Work Order ID 95624

95624

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January-15-13 3:24:43 PM

Item ID: D206-781-113KIV

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Utility Trim w/ Rotor Brake-Ivory

Start Date: 1/15/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/18/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
|----------|--------------|

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D206-781-113KIV

0.00

0.00

CH6001

Smp

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

B.27

MLJ 13-01-18

1

43/4/28 (1)

1

Work Order ID 95624

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January-15-13 3:24:43 PM

Item ID: D206-781-113KIV Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Utility Trim w/ Rotor Brake-Ivory
 Start Date: 1/15/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 1/18/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | 06 9-8 | | 136/7 | |
| *130* | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D206-781-113KIV | | | | | | | | |
| Packaging | Location: <u>FG 649</u> | | | | | | | | |
| | PPP Rev: _____ | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | Memo | 0.00 | | | | | | | |
| QC | | | | | | | | | |
| Quality Control | | | | | | | | | |

MLJ 13-02-07

MLJ 13-02-07

Picklist Print

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Work Order ID: 95624

Parent Item: D206-781-113KIV

Start Date: 1/15/13

Required Date: 1/18/13

Parent Item Name: Utility Trim w/ Rotor Brake-Ivory

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D206-781-143KIV S Smp Crew Cabin Overhead w/ Rotor Brake-Ivory | | Manufactured | No | | | 110 | Each | 2.0000 | 1 | 95640 | | | SP |

Location

Loc Qty

Loc Code

FG049

2

48589

~~D206-781-151KIV~~ S Smp

Vertical Tunnel-Ivory

Manufactured

No

110

Each

0.0000

95629

20

~~D206-781-161KIV~~ S Smp

Rear Overhead-Ivory

Manufactured

No

110

Each

0.0000

45631

20

~~D206-781-171KIV~~ S Smp

Hat Bin-Ivory

Manufactured

No

110

Each

1.0000

95657

20

13-01-18

Location

Loc Qty

Loc Code

FG100

1

89367

1

SD

DART AEROSPACE LTD.

IIN-D407-781-3

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5.0 PARTS LIST

5.1 D206-781-111/-113/-115/-117 UTILITY KITS

| Qty -111 | Qty -113 | Qty -115 | Qty -117 | Part Number | Description |
|-------------|-------------|-------------|-------------|--------------|---|
| X | | | | D206-781-111 | UTILITY KIT W/O ROTOR BRAKE |
| | X | | | D206-781-113 | UTILITY KIT W/ ROTOR BRAKE |
| | | X | | D206-781-115 | UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE |
| | | | X | D206-781-117 | UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE |
| 1 | | 1 | | D206-781-141 | CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT |
| | 1 | | 1 | D206-781-143 | CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT |
| 1 | 1 | 1 | 1 | D206-781-151 | VERTICAL TUNNEL KIT |
| 1 | 1 | 1 | 1 | D206-781-161 | REAR OVERHEAD KIT |
| 1 | 1 | | | D206-781-171 | HAT BIN KIT |
| | | 1 | 1 | D206-781-173 | HAT BIN KIT, LITTER KIT COMPATIBLE |